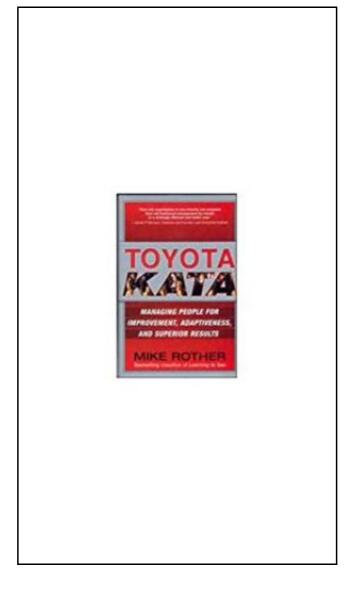
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TOYOTA KATA: MANAGING PEOPLE FOR IMPROVEMENT, ADAPTIVENESS AND SUPERIOR RESULTS



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